

Material - JIS SCH 13 A

Standard Specification for Heat-Resistant Cast Steels and Alloys for General Applications Group - Ferrous Stainless Steel Alloys

Sub Group - JIS SCH 13 A Heat-Resistant Cast Steels and Alloys for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 - 0.500	As - Cast	
Silicon	Si %	1.750 max.		
Manganese	Mn %	2.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	23.000 - 26.000		
Nickel	Ni %	12.000 - 14.000		
Molybdenum	Mo %	0.500 max.		
Nitrogen	N %	0.200 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	490 min.
-	-	-	Yield Strength in Mpa	235 min.
-	-	-	Elongation in %	8 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.4837	DIN	Germany	Casting	
309C30	BS	British	Casting	
J93503	UNS	USA	Casting	
422936	CSN	Czech Republic	Casting	
40 CH 24 N 12 SL	GOST	Russia	Casting	
40 CrNiSi 25-12	MSZ	Hungary	Casting	
A297 Grade HH	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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